# Air-Operated Double-Diaphragm Pumps

## The Husky Air Valve Difference

All Husky Air-Operated Double-Diaphragm pumps feature simple, exceptionally reliable air valves that make the Husky line among the most reliable pumps in a variety of applications.

The unique, patented air valve design has a three-way pilot valve for true non-sticking operation. All parts are replaceable without opening wetted body parts.

Husky pumps have a 15 year air valve center section warranty and a 5 year pump warranty. See pump instruction manuals for complete warranty details.

#### You'll benefit from these Husky advantages:

- Closed-center design on the 1/2 in (12.7 mm) through 3 in (76.2 mm) pumps blocks air inlet from air exhaust during changeover for handling unconditioned air without hang-ups
- 100% externally-serviceable air valve that requires no lubrication for cleaner operation
- Fewer moving parts than you'll find in many other double-diaphragm pumps for increased durability
- Pilot-pin-actuated pneumatic trigger provides reliable mechanical shifting day in and day out
- Common center section and air valve in 1 in (25.4 mm) and 2 in (50.8 mm) pumps for reduced inventory



## **Husky Features & Benefits**

## The Quality and Simplicity Inside!

#### **A** EASY MAINTENANCE

- · Low internal volume reduces waste and makes clean-up easy
- Stainless steel bolts resist corrosion and provide positive positioning for easy reassembly

#### **B** UNIQUE, PATENTED AIR VALVE

- · Three-way pilot valve for no-stick operation
- · All parts are replaceable without opening wet body parts
- · No air-line lubrication required

#### C PRECISION-FITTED PARTS

 Long-wearing End Bearings assure positive rod alignment and are easy to replace

#### PROTECTIVE EXHAUST PORT

- Common port for all exhaust prevents vapors in room from attacking air motor seals
- · Easily submerges for sump or disposal operations sitting idle

#### RUGGED EXTERIOR CONSTRUCTION

- Construction resists corrosion, prevents leakage and ensures clean fluid changes
- · Aluminum center sections are epoxy coated
- · Corrosion resistant center sections are 316 stainless steel

#### FLUID COMPATIBILITY

 Housings available in aluminum, stainless steel, ductile iron, polypropylene, groundable acetal or Kynar

#### POSITIVE SEAL DESIGN

- · Diaphragm firmly locked in place
- · Formed bead acts as a positive fluid seal
- · One thru-hole

#### HEAVY DUTY DIAPHRAGM PLATES

 Positive grip plates virtually eliminate leakage and pull-out, preventing costly downtime

#### LONG LASTING ROD DESIGN

 300 Series stainless steel rod designed for long life and corrosion resistance — even in wet air

#### EASY ALIGNMENT

· Bolted, self-aligning air and fluid sections

#### **B** CHOICE OF ELASTOMERS

 Wide range of seat and ball options ensure fluid compatibility and positive seal for maximum efficiency, long life and better suction lift

